

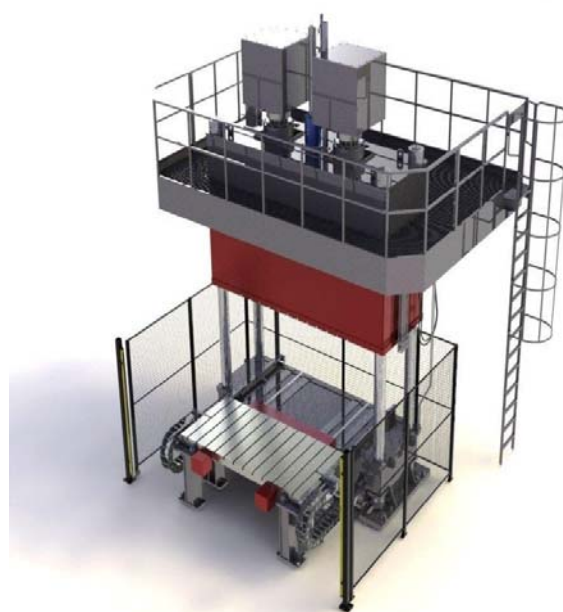


## Rtm Press

## PRESS SB 2512/650

High tonnage shuttle bed press designed for high pressure close or open mould resin injection.

- Finished Elements Analysis for structural optimisation of press platens
- Free access on the four press sides gives maximum freedom in choosing different loading and unloading devices (manual and automatic)
- Front shuttle table gives three sides access to the lower platen for easy operations on the lower tool



Max closing force	6500 kN <sup>1</sup>
Max opening force	470 kN
Platens length	2500 mm <sup>2</sup>
Platens width	1200 mm <sup>3</sup>
Max daylight between platens	1400 mm
Max upper platen stroke	1000 mm
Upper platen closing speed	200 mm/sec
Upper platen opening speed	150 mm/sec
Lower platen in/out stroke	1500 mm
Lower platen in/out speed	200 mm/sec
Total mould weight	20 tons
Upper mould weight	10 tons

<sup>1</sup> available from 4000 kN to 10000 kN

<sup>2</sup> available from 1800 mm to 3000 mm

<sup>3</sup> available from 1000 mm to 2500 mm



**PRESS LAY-OUT**

